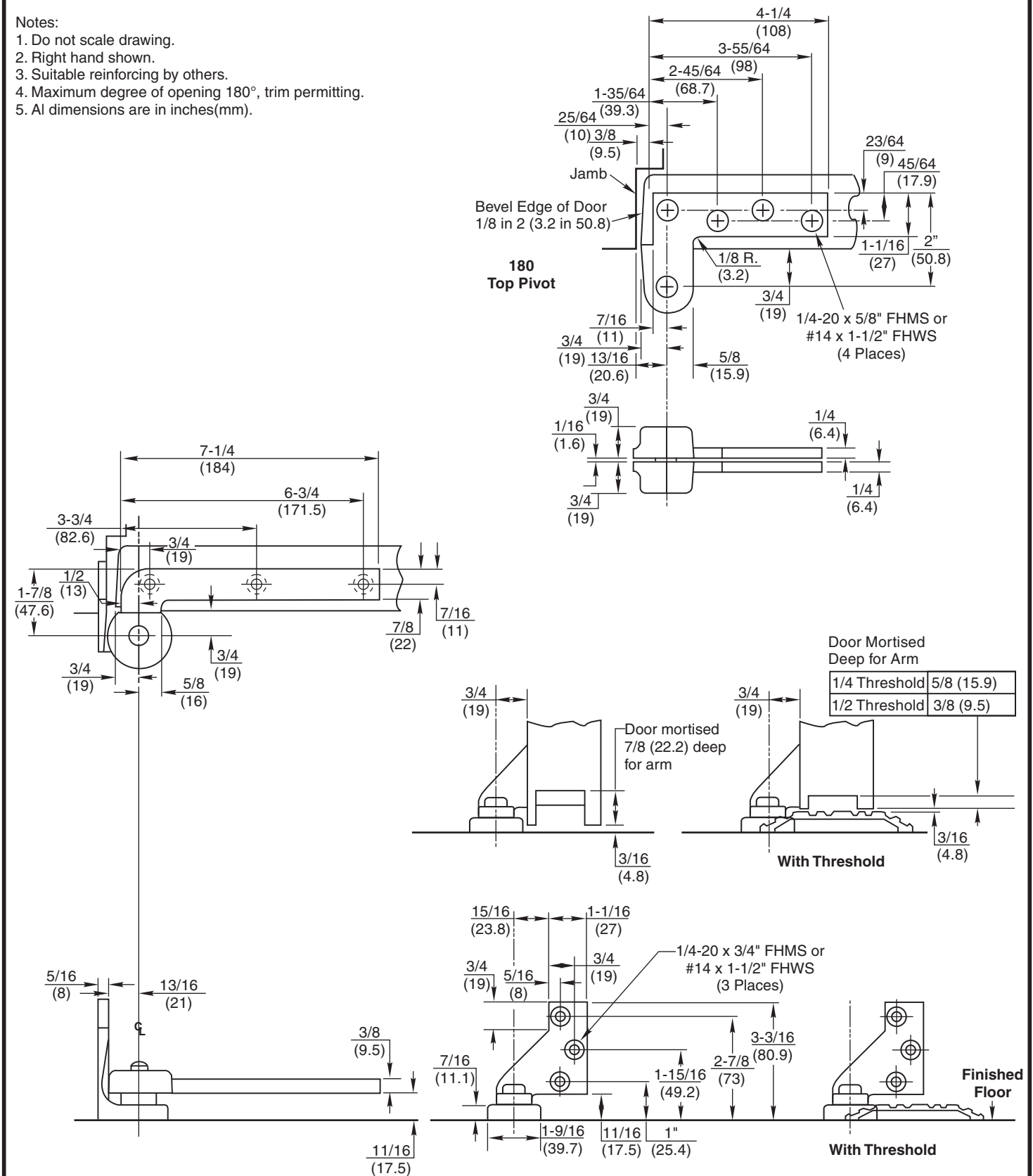


Notes:

1. Do not scale drawing.
2. Right hand shown.
3. Suitable reinforcing by others.
4. Maximum degree of opening 180°, trim permitting.
5. All dimensions are in inches(mm).



**117-1/4 Pivot Set
3/4" Offset, Handed**

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TEMPLATE NUMBER

IS-117-1/4

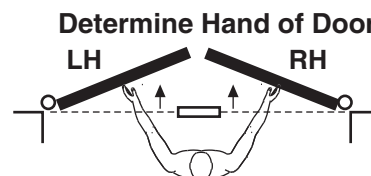
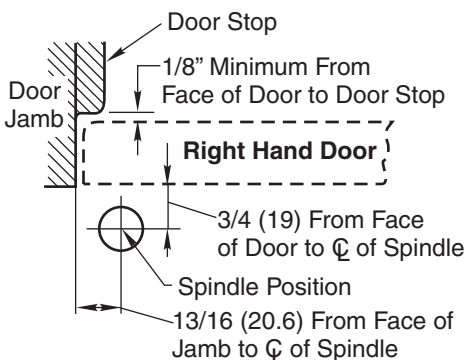
DATE

02-10

117-1/4 Pivot Set

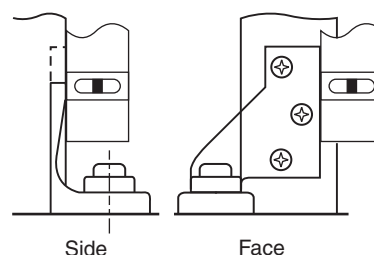
1. LOCATE PIVOT

- Measure 13/16 (20.6) from door jamb.
- Allow 1/8 (3.2) minimum clearance from door stop to door face. Measure door thickness; add 3/4 (19).
- Where lines meet determines centerline of pivot.



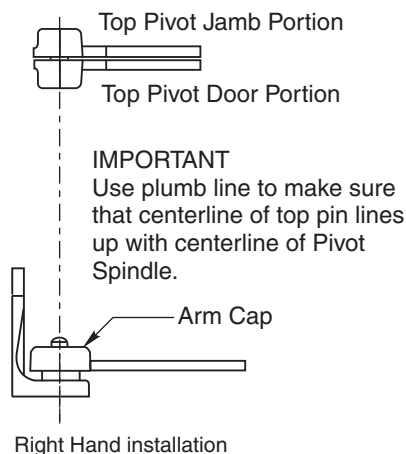
2. SET PIVOT SET (117-1/4)

- Mortise jamb to receive jamb leaf as shown on reverse side.
- IMPORTANT:** Pivot end of jamb leaf must be level. Place levels per illustration.



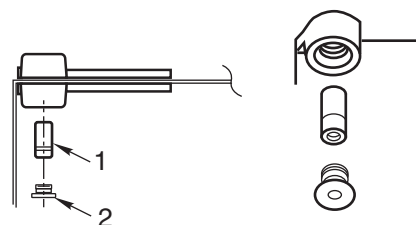
3. INSTALL TOP PIVOT AND PIVOT ARM.

- Install top pivot in door per template.
- Install top pivot in frame per template.
- Install arm in door per template.
- Centerline of top pivot should line up with centerline of spindle.
- If side jamb pivot is used, see required template M19.



4. HANG DOOR

- Set door on Floor Portion.
- Push top pivot pin (1) up into place and replace cap (2).
- Put arm cap on arm and secure tightly with screw furnished.



Do Not Scale Drawing

117-1/4 Pivot Set
3/4" Offset, Handed

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