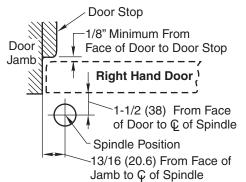


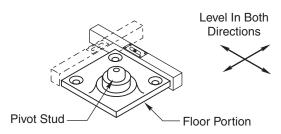
# 117 X 1-1/2 Pivot Set

# Determine Hand of Door



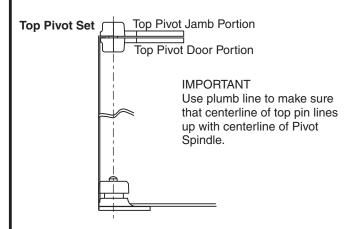
### 1. LOCATE PIVOT

- A. Measure 13/16 (20.6) from door jamb.
- B. Allow 1/8 (3.2) minimum clearance from door stop to door face. Measure door thickness; add 3/4 (19).
- C. Where lines meet determines centerline of pivot.



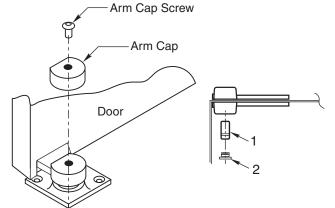
## 2. SET PIVOT SET

- A. Prepare floor to receive Floor Portion. <u>Set anchors</u> provided securely in floor.
- B. IMPORTANT: Floor Portions must be level. Level in both directions per illustration.
- C. Floor Portion should be parallel with face of door.



### 3. INSTALL TOP PIVOT AND PIVOT ARM.

- A. Install top pivot in door per template.
- B. Install top pivot in frame per template.
- C. Install arm in door per template.
- D. Centerline of top pivot should line up with centerline of spindle.
- E. If side jamb pivot is used, see required template, T-M19-1-1/2.



### 4. HANG DOOR

- A. Set door on Floor Portion.
- B. Push top pivot pin (1) up into place and replace cap (2)..
- C. Put arm cap on arm and secure tightly with screw furnished.

Do Not Scale Drawing

117 Pivot Set 1-1/2" Offset, Handed RIXSON° ASSA ABLOY

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TEMPLATE NUMBER

DATE

IS117 1-1/2

07-09