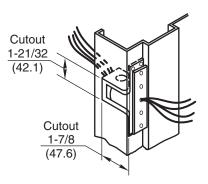


Notes:

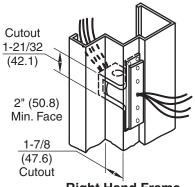
- 1. Do not scale drawing.
- 2. Dimensions are given in inches (mm).
- 3. Right hand shown.
- 4. Machine Screw Size #12-24 x 3/4 FHMS Wood Screw Size #12 x 1-1/2 FHWS

| | RIXSON |
|---------------------|---------------------------|
| EF519 Pocket Pivot | ASSA ABLOY |
| LI 319 FOCKET FIVOT | www.rixson.com |
| | TEMPLATE NUMBER PAGE DATE |
| | IP50510 1of2 02-12 |

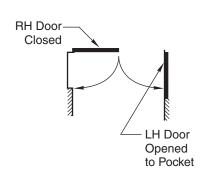
- A. Open Pivot 90° to expose screw holes and attach door leaves of all pivots required to door using appropriate fasteners.
- B. Install door and pivot assembly to jamb by supporting door at the proper height and sliding toward jamb so that pivots enter the jamb pockets and mortises.
- C. With door properly supported and opened approximately 60° or more to expose screw holes. Attach pivot jamb leaf to jamb using appropriate fasteners.



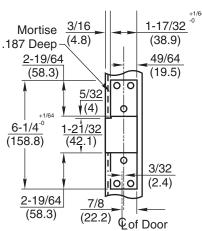
Right Hand Frame (Jamb Style 1)



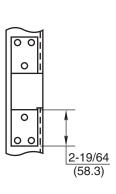
Right Hand Frame (Jamb Style 2)



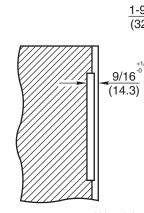
Key Plan Pair of Doors

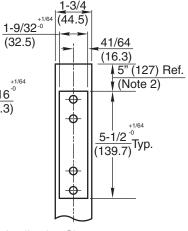


Right Hand



Left Hand



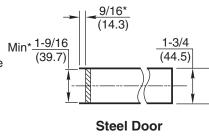


Wood Application Shown Dimensions Same for Steel Door

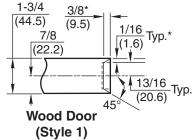
Door Mortise Detail

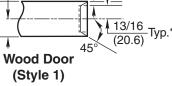
Notes:

- 1. * Prepare full length of door to these dims.
- 2. Use standard spacing to suit size of door.
- 3. Use 1 pivot for every 30" (762) of door height.
- 4. Use 1 pivot for every 90 lbs. of door weight.



Mortise Detail, Steel Frame







R.1-3/16* 1 - 3/4(44.5)5/16* Wood Door (7.9) (Style 2)

EF519 Pocket Pivot

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