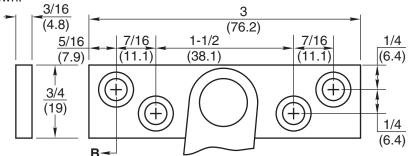


INSTALLATION INSTRUCTIONS

1. Select proper dimensions from chart on opposite side of page.

NOTE: Add 5/8" (15.8) to "A" dimension for dead stop.

2. Locate "B" dimension on frame and mortise 7/16" (11) deep for jamb bracket as shown.



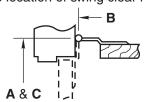
- 3. Locate "A" and "F" dimensions on centerline of frame and mortise 13/16" wide x 7/8" deep (20.6 x 22.2) for channel, 1/16" (1.6) head clearance shown. Coordinate the arm and rail cutout dimensions if head clearance varies.
- 4. Locate "C" And "E" dimensions on top of door and mortise 1/4" (6.4) deep as shown for arm clearance.
- 5. Install door stop or holder with screws provided.

Notes:

- All hollow metal frames are to be provided with 3/16" (4.8) min. thickness x 12" (304.8) min. length reinforcement plates.
- All hollow metal doors are to have minimum 3/16" reinforcement plates.
- If dead stop is required add 5/8" (15.8) to "A" dimension as noted on opposite side of page.
- A, B and C dimensions are measured from centerline of pivot, not edge of door.
- Reversible, non-handed.
- All dimensions are given in inches (mm).

Caution:

Note location of swing clear hinge centerline to determine "A" and "B" dimensions.



Screw Details								
Jamb	Door							
#12-24 x 1/2" FHMS	#12-24 x 1-1/2" FHMS							
or	or							
#12 x 1-1/2" FHWS	#12 x 1-1/2" FHWS							

No. 2 Series Inverted Concealed Door Stops and Holders

ASSA ABLOY

TEMPLATE NUMBER SHEET

OH80010A 1 of 2

of 2 2 01/22

Approved 2022-05-02

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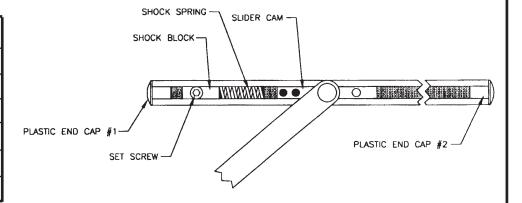
No. 2 Series Concealed Door Stops and Holders

- 1. See other side for installation instructions.
- 2. Select proper dimensions noted below.
- 3. Add 5/8" to "A" dimension for dead stop.

4. All dimensions given in inches. Metric = decimal (numerator divided by denominator) x 25.4.

When Using Center Hung Pivots, Check Pivot Manufacturer's Compatibility Prior to Specifying * Butt mounting only. Reversible, non-handed.

	Device Number									
1-3/4 - 2-1/4	111011011	H.O.	Stop	Multi	Door Opening	А	В	С	E	F
(44.5 - 57.2) Butts	2-116	2-126	2-136	2-146	*18 - 24	1-3/16	3-11/16	2-3/4	12-13/16	15-7/8
&	2-216	2-226	2-236	2-246	24-1/16 - 30	4	4-3/8	3-3/4	15-1/2	17-1/16
3/4 (19)	2-316	2-326	2-336	2-346	30-1/16 - 36	6-3/4	5-9/16	4-3/4	18-3/4	18-13/16
Offset Pivot	2-416	2-426	2-436	2-446	36-1/16 - 42	9-7/8	7-1/4	7	23	21-1/4
	2-516	2-526	2-536	2-546	42-1/16 - 48	13-13/16	8-1/2	7-3/4	27	23-1/16



TO SELECT DEGREE OF STOP

- 1. With a 3/16 hex key wrench, loosen the Set Screw in the Shock Block.
- 2. Open door to desired degree of opening.
- 3. Slide Shock Block and Spring until the Spring touches Slider Cam.
- 4. Tighten Set Screw.
- 5. Verify door opening position and re-adjust, as needed.

No. 2 Series Inverted **Concealed Door Stops and Holders**

RIXSON ASSA ABLOY

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Approved 2022-05-02