

PEMKO INTUMESCENT ADHESIVE GASKETS / FIRE SEALS

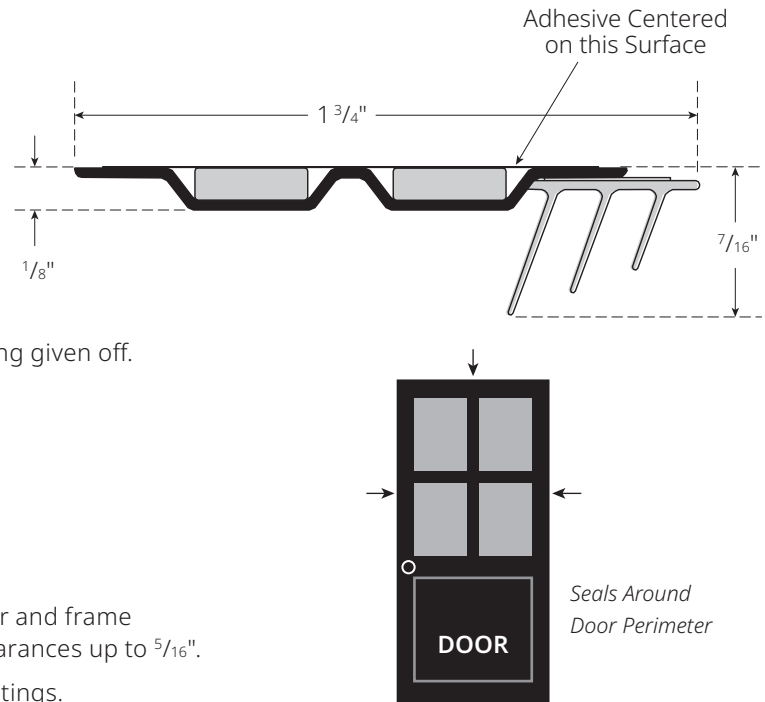
Applies to the following intumescent product:

HSS20XGxS773

Tested and listed for use on fire doors with gaps
in excess of those allowed in NFPA 80 - up to $\frac{5}{16}$ ".

- Adhesive backed intumescent.
- Helps prevent penetration of life threatening hot smoke and hot gasses by expanding and filling the gap around the perimeter of the door.
- Activation takes place without noxious fumes or smoke being given off.
- Chemically inert.
- Carbon dioxide and erosion-resistant.
- Highly stable.
- Moisture-resistant.
- Can be painted to match door.
- For use on fire rated openings with clearance between door and frame in excess of those allowed in NFPA 80. Listed for use on clearances up to $\frac{5}{16}$ ".

NOTE: Frame extender XP900SP is required for 90-minute ratings.



Testing/Ratings:

Excessive clearance solutions for door and frame clearances when installed per the manufacturer's instructions, intended for use with UL Classified steel composite, hollow metal doors, wood and plastic covered composite core doors with UL Listed fire door frames up to 1 hour.



Tools Required:



Product Finishes:

HSS20XGxS773BL Black Intumescent x Black Silicone

HSS20XGxS773W Black Intumescent x White Silicone

The ASSA ABLOY Group is the global leader in access solutions. Every day, we help billions of people experience a more open world.

ASSA ABLOY Opening Solutions leads the development within door openings and products for access solutions in homes, businesses and institutions. Our offering includes doors, frames, door and window hardware, mechanical and smart locks, access control and service.

⚠ Read Before Installation! Failure to do so may result in improper adhesion.

Storage and Shelf Life:

All adhesive gaskets have a limited shelf life. This product must be used within 6 months of purchase and must be stored between 50°F and 100°F.

Application Temperature:

If frames are too cold (below 50°F) or too hot (above 100°F) adhesion may be impaired.

When to Install:

- Installation should take place after construction is completed, flooring is installed and final cleaning is completed.
- Paint on frame must be cured for at least 5-7 days. Paint cannot be wet under dry surface when gaskets are pressed on. Avoid quick-dry primers, which leave a powdery surface preventing sufficient adhesion. When applying to a wood frame, the surface must be non-porous and sealed. Follow standard industry guidelines on sealed wood frames and/or rough surface before applying. Note: Anti-bacterial, antifungal or silicone additives in paint may inhibit adhesion.

Application Tips and Warnings:

- Do NOT stretch material. Product can retract or shrink if stretched.
- Use very firm, perpendicular pressure when applying. Use wallpaper seam roller to reinforce adhesion after applying.
- Do not stretch material when using seam roller. Run roller with up and down motions.
- Double check adhesion after 2-3 hours before leaving job overnight.
- If gasket separates from frame, press again with firm pressure in place. If adhesive strip is exposed, airborne dust may impede adhesion. Replacement may be necessary.
- Application at header can be awkward due to overhead condition. Be sure to apply enough pressure.

NOTE: Adhesion takes delayed set. Immediate removal and resetting can be done if error occurs in initial placement. DO NOT reset after one hour. Full set is reached in 24 hours.

