



# INTERIO

## INVISIBLE, BUILT-IN HYDRAULIC GATE CLOSER

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### SPECIFICATIONS

- › The gate closer shall be built-in invisibly in the gate profile ensuring a vandal-proof use.
- › The gate closer shall have matching top and bottom hinge sets.
- › Optional hinge sets for ground and wall installation shall be available.
- › The gate closer shall be 100% mechanical (no electronic components).
- › It shall be possible to adjust the closing speed of the gate by simply adjusting a valve with an Allen key, and this in a continuous way to ensure micro-adjustments.
- › It shall be possible to activate a final snap (free run) on the gate closer to ensure the latching of the gate.
- › It shall be possible to eliminate the final snap (free run) on the gate closer completely in order to have a silent closing (i.e. in combination with magnetic locks).
- › The closing speed shall be adjustable.
- › The gate closer shall allow for a 180 degrees opening angle of the gate.
- › When opened 180 degrees, the gate closer should self-close over the 180 degrees.
- › The gate closer shall have a hydraulic dampening mechanism.
- › The gate closer shall be designed and manufactured in Europe or in the United States.
- › The gate closer shall be ADA, ROSPA and PMR compliant.
- › The gate closer shall have double rubber sealings to avoid oil leakage at all times.
- › The gate closer shall use rotary seals (vs. linear) seals to ensure the longevity of the closer.
- › The gate closer shall be able to close gates up to 150 kilo / 330 lbs and gate width up to 1,5m / 3.937 ft.

### PERFORMANCE

- › The gate closer shall be specifically made for outdoor use.
- › The gate closer shall be easy to open with a max force of 20Nm.
- › The hydraulic dampening shall be guaranteed to work properly under all temperature circumstances without any summer or winter adjustments, measured at a 90° opening. The viscosity of the oil shall have no impact on the performance of the gate closer.
  - The closing time shall not be below 10 seconds at 70 degrees Celsius / 185 degrees Fahrenheit (summer).
  - The closing time shall not be longer than 30 seconds at -30 degrees Celsius / -22 degrees Fahrenheit (winter).
- › The closer shall have been tested for 500,000 movements.
- › The closer shall be maintenance free (no greasing nor oil refill).
- › The manufacturer warranty shall be 3 years.

### INSTALLATION

- › A pre-tension shall be integrated in the gate closer ensuring an efficient installation.
- › The closer shall have pre-mounted fasteners (no welding) with stainless steel bolts. All brackets for fixation should come with the product.
- › The same gate closer shall be able to be used for both left and right turning gates.
- › Depending of the installation, the gate closer shall require a gate stop to be used for limiting the opening angle.
- › A 3D-installation explanatory video shall be available for assisting the installer.
- › Drilling templates shall be included for assisting the installer.



## MATERIAL

- › The mechanism shall be made out stainless steel and aluminum components.
- › The housing of the mechanism shall be made from extruded, powder coated aluminum (no wet painting or anodization). The powder coating shall be according to the Qualicoat standards.
- › The gate closer shall have a corrosion resistance of 500h salt spray according to ISO9227.
- › The gate closer shall be fully weather- and dustproof.
- › The gate closer shall have a UV-resistance against discoloration of 500h.