

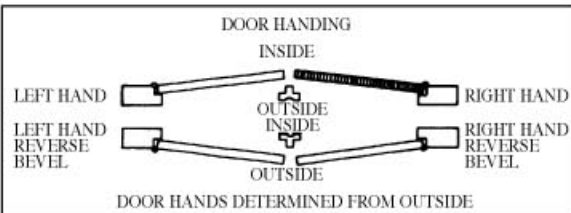
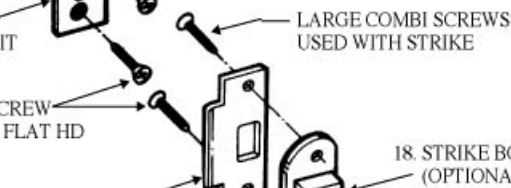
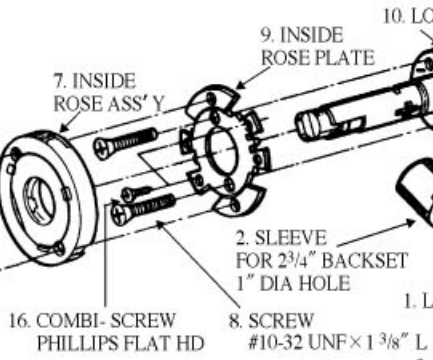
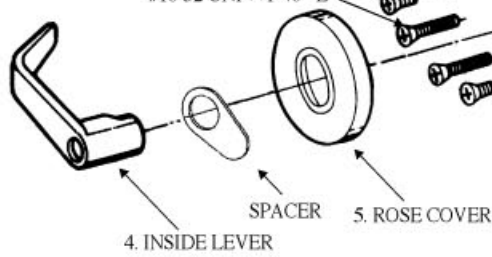
# INSTRUCTIONS FOR INSTALLING CONVERTIBLE THRUBOLT LEVER HANDLE SET



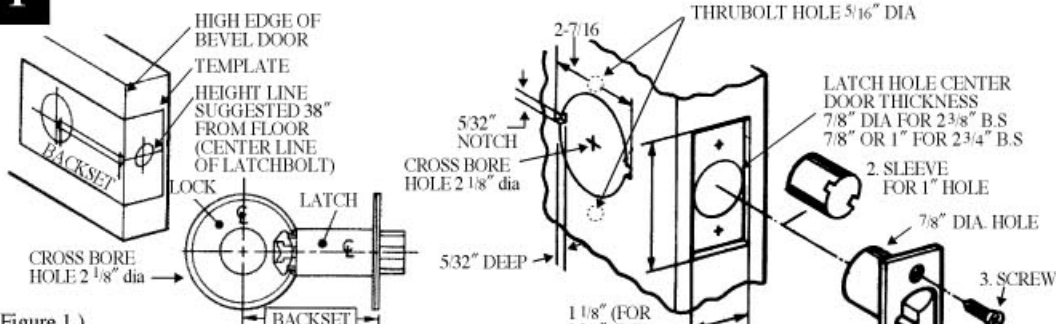
❖ THRUBOLTS ARE PROVIDED AND RECOMMENDED FOR USE ON HIGH FREQUENCY DOORS.

Must use #12-28UNF×9/32", If throbolts not installed. Must use #10-32UNF×1 3/8" (packed with convertible throbolts) in installing convertible throbolt.

6. SCREWS  
#12-28 UNF×9/32" L  
#10-32 UNF×1 3/8" L



1



(Figure 1.)

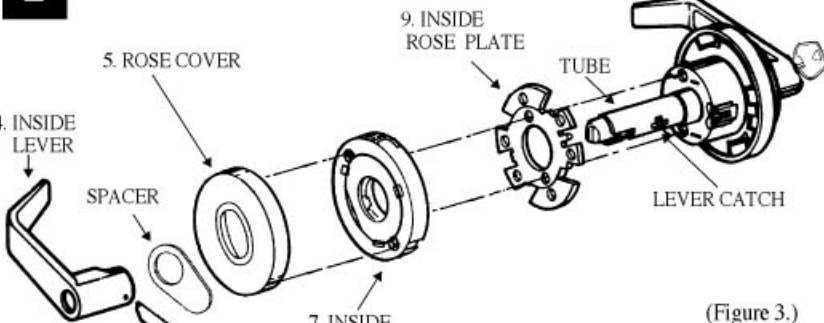
## A. DOOR PREPARATION

1. Check lock for proper backset and body outside stud bolt type before drilling.
  2. Place paper template (supplied) on door and mark for holes. Drill the cross-bore hole, and then the latchhole.
- NOTE:**  
Put in notches on 2 1/8" cross-bore hole for steel door (Refer to fig 2.)
3. If using throbolts, drill two 5/16" dia holes per template.

4. Mortise latch unit front 5/32" into door edge to dimensions shown in fig. 2.
5. Insert latch unit(1) with sleeve(2) if hole is 1" dia. or without sleeve into 7/8" dia.
6. Make certain that latch bolt bevel faces direction of closing door.
7. Drill two 9/64" dia. holes and secure latch unit with combi-screws(3) supplied.

(Figure 2.)

2



## B-1. DISASSEMBLY OF LOCKSET UNIT (INSIDE)

1. First time removal of lever. Slide lever from tube. Discard spacer. Skip to step 3.
2. To remove inside lever(4), insert push pin (provided) into hole on lever to depress the lever catch. Slide the lever from the tube.
3. Remove rose cover (5) by slightly twisting counter-clockwise and pulling off.
4. Remove inside rose ass'y (7)
5. Remove inside rose plate (9)

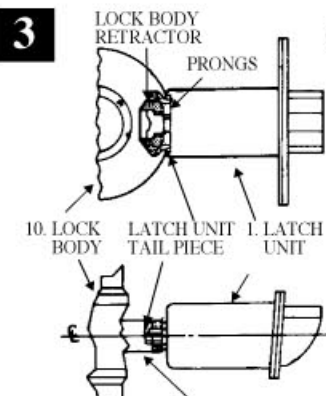
## B-2. INSTALL CONVERTIBLE THRUBOLTS.

MAKE SURE INSTALL THRUBOLTS BEFORE LOCK INSTALLATION.

1. Disassemble inside lever, rose ass'y and rose plate
2. Make clearance between adjustment plate and outside rose ass'y then insert the convertible throbolts (provided 2pcs additionally) into the cavities for convertible throbolts in the outside rose ass'y
3. Continue lock installation per instructions. Replace adjustment plate.

❖ THRUBOLTS ARE PROVIDED AND RECOMMENDED FOR USE ON HIGH FREQUENCY DOORS.

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(Figure 4.)

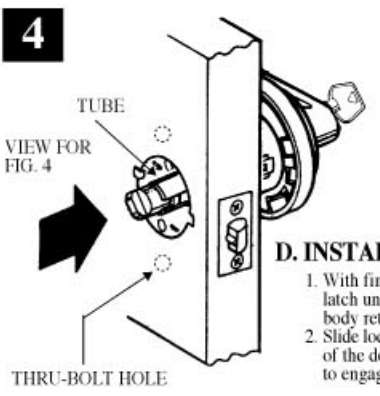
## C. LOCK BODY ALIGNMENT & CENTERING

The lock body must engage the latch unit (1) prongs as shown. The lock body retractor must engage the latch unit tail piece. Door must be opened when installing lockset with guarded latch unit.

**NOTE:**  
Be sure latch unit tail piece is centered within lock body retractor. Adjust it if necessary by adjustment plate (11) as shown in fig 10 and fig 11.

LOCK BODY RETRACTOR ON CENTER LINE OF LATCH UNIT TAIL PIECE

4

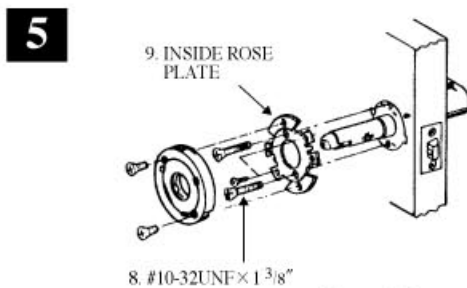


(Figure 5.)

## D. INSTALLATION OF LOCK UNIT

1. With finger, depress the latch, extending the latch unit tail piece to aid in engaging the lock body retractor (see fig 4)
2. Slide lock body into cross-bore hole from exterior of the door if necessary, move tail piece slightly to engage retractor as shown in fig 4.

5

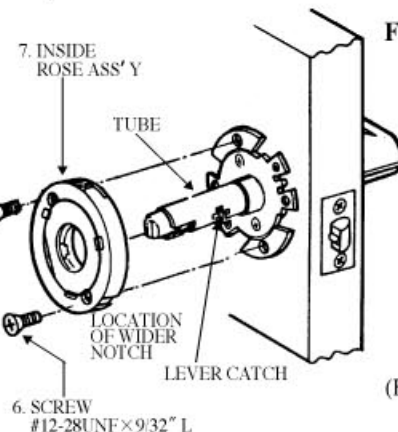


(Figure 6.)

## E. SECURING THE LOCKSET UNIT TO DOOR.

1. Place the inside rose plate (9). Tighten it to lock body with two #10-32UNF×1 3/8" L screws (8)
  2. Drill two 9/64" dia. holes and secure the rose using two combi-screws (16)
- THIS MUST BE DONE TO FIRMLY ANCHOR LOCK TO DOOR**

6

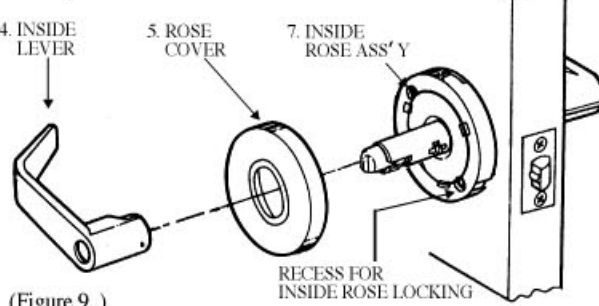


(Figure 8.)

## F. ATTACHING INSIDE ROSE ASS'Y

1. Position the inside rose ass'y's screw holes vertically with wider notch at inside diameter in line with lever catch.
2. If installing without throbolts, secure inside rose ass'y to inside rose plate with #12-28UNF×9/32" L screws (6).
3. For ass'y using throbolts, tighten inside rose ass'y to outside studs using two #10-32UNF×1-3/8" L screws.

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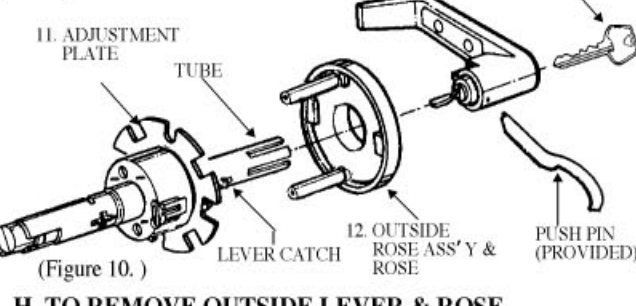


(Figure 9.)

## G. INSIDE LEVER INSTALLATION

1. Place rose cover (5) onto inside rose ass'y aligning two lances with recesses in rose ass'y to lock as firmly as possible.
2. Slide inside lever (4) onto tube. Make certain lever catch on tube is engaged with lever.

8

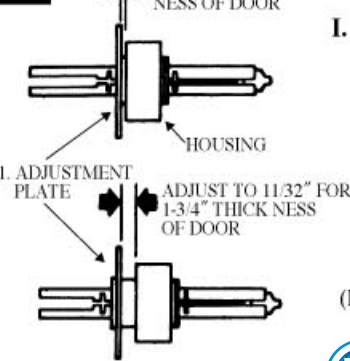


(Figure 10.)

## H. TO REMOVE OUTSIDE LEVER & ROSE

1. To remove outside lever (13) insert key (14) and turn 45° clockwise. Insert push pin into hole on lever to depress lever catch. Slide the lever (13) from tube.
  2. Remove outside rose ass'y & rose (12)
- NOTE:**  
This step must be done if you have make adjustment for door thickness (See note in fig 4 & fig 11.)

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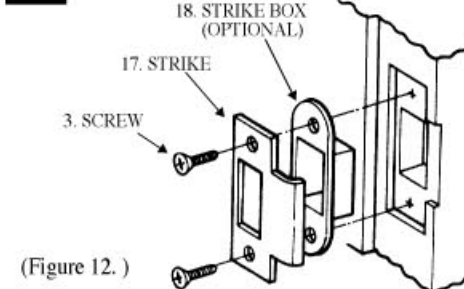


(Figure 11.)

## I. ADJUSTMENT FOR DOOR THICKNESS

- It can be adjusted for door thickness range from 1 3/8" to 1 3/4". For adjustment of door thickness, follow step 8, then:
1. Adjust adjustment plate (11) for proper door thickness. At final position, the screw post holes must be in line with holes in lock body.
  2. Slide outside rose ass'y with rose cover (12) onto tube with the wider notch at inside diameter in line with lever catch. The screw posts will enter the holes pre-aligned between adjustment plate (11) and lock body.
  3. Install outside lever by reversing procedure shown in fig. 10.

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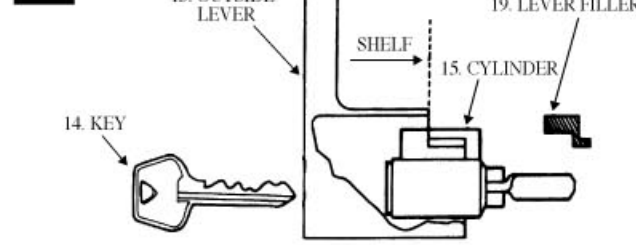


(Figure 12.)

## J. INSTALLING STRIKE

When strike box (18) is not used, recess in door jamb must be deep enough to allow latch bolt to extend to its full free length.

11



(Figure 13.)

## K. CYLINDER REMOVAL & REASSEMBLY

1. Remove outside lever (13) and cylinder (15) as described in fig. 10.
2. To reassemble, put a cylinder and key in lever. Push cylinder further in until it engages retractor. Turn key 90° clockwise and hold a key. Depress lever catch and push lever (Not key) in until it clicks then release a key.



LEVER HANDLE SET IS PRESET FOR 1 3/4" DOOR AT FACTORY