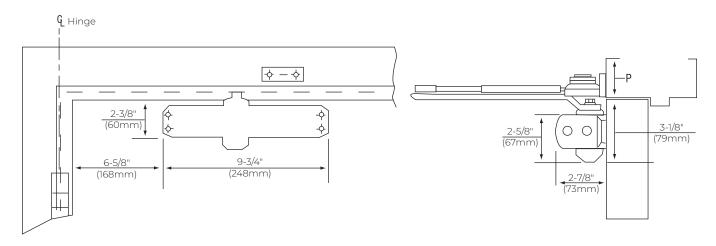


# **REGULAR ARM**



Mounting holes for closer body are spaced 3/4" (19mm) vertically x 9-1/16" (230mm) horizontally.

Maximum Door Size		Model Number			
Inche	es (cm)	Sized Closers		Multi-Sized Closers	
Interior	Exterior	Non-Hold Open	Hold Open	Non-Hold Open	Hold Open
32" (81)	_	_	_		
38" (97)	30" (76)	1603BC	1603BCH		
42" (107)	36" (91)	1604BC	1604BCH	1601	1601H
48" (122)	42" (107)	_	_		
_	48" (122)	_	_		

P Minimum Ceiling Clearance Inches/mm					
Non-Ho	ld Open	Hold Open			
1600BC/1601	1680BC/1681	1-5/8"			
1-1/2" (38)	1" (25)	(41)			

#### Notes

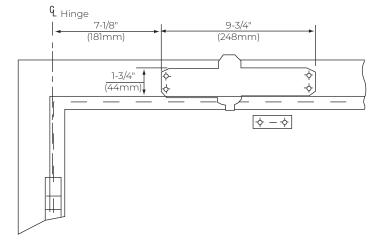
# 1600

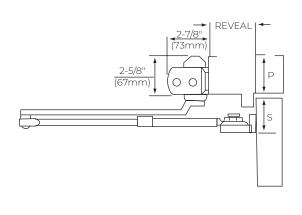




#### ALUMINUM STOREFRONT DOOR CLOSER

# **TOP JAMB**





Mounting holes for closer body are spaced 3/4" (19mm) vertically x 9-1/16" (230mm) horizontally.

Maximum Door Size		Model Number			
Inche	s (cm)	Sized Closers		Multi-Sized Closers	
Interior	Exterior	Non-Hold Open	Hold Open	Non-Hold Open	Hold Open
32" (81)	_	_	_		
38" (97)	30" (76)	1603BC J1603BC J1683BC^	1603BCH J1603BCH		
42" (107)	36" (91)	1604BC J1604BC J1684BC^	1604BCH J1604BCH	1601	1601H
48" (122)	42" (107)	_	_		
_	48" (122)	_	_		

#### Notes:

1601 door closers are adjustable for sizes 1 through 6 and can be adjusted to conform to ADA opening force requirements.

^Narrow-profile arm closers can only be installed with 1687 drop plate. Order drop plate separately.

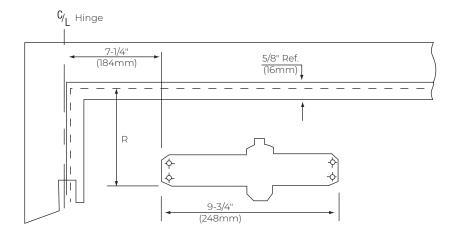
Non-hold open - use standard 1600 closer for frame reveals between 0"- to 3" (0-76mm). Use top jamb J1600 closer for frame reveals from 3" to 7" (76 to 178mm). Hold open use standard 1600H closer for frame reveals between 0" to 2-3/4" (0-70mm). Use top jamb J1600H closer for frame reveals from 2-3/4" to 6-3/4" (70 to 171mm).

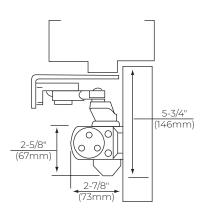
P Minimum Ceiling Clearance		Minimum	S n Top Rail Clear	ance
Without	With	Without	With 1687	With 1688
Drop Plate	Drop Plate	Drop Plate	Drop Plate	Drop Plate
1600BC/1601	1600BC/1601 1680BC/1681	1600BC/1601	1600BC/1601	1600BC/1601 1680BC/1681
2-5/8"	1-3/4"	1-7/8"	2-5/8"	4"
(67)	(44)	(48)	(67)	(102)



### **PARALLEL ARM**

TRADEMARK HARDWARE





Mounting holes for closer body are spaced 3/4" (19mm) vertically x 9-1/16" (230mm) horizontally.

Maximum Door Size		Model Number			
Inche	s (cm)	Sized Closers		Multi-Sized Closers	
Interior	Exterior	Non-Hold Open	Hold Open	Non-Hold Open	Hold Open
30" (76)	_	_	_		
36" (91)	30" (76)	P1603BC	P1603BCH		
42" (107)	36" (91)	P1604BC	P1604BCH	1601	1601H
48" (122)	42" (107)	_	_		
_	48" (122)	_	_		

ALUMINUM STOREFRONT DOOR CLOSER

This door sizing information also applies to corner bracket mounted closers.

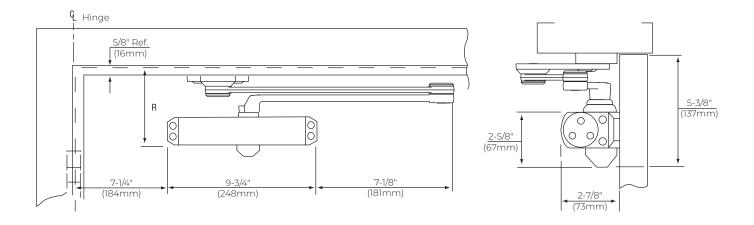
R Minimum Top Rail of Door with 5/8" (16mm) frame stop Inches/mm				
Without Drop Plate			ith Plate	
1600BC	1680BC	1600BC	1680BC	
1601	1681	1601	1681	
5"	4"	3-1/8"	2-1/8"	
(127)	(102)	(79)	(54)	

# NORTON RIXSON ASSA ABLOY



# ALUMINUM STOREFRONT DOOR CLOSER

# PARALLEL RIGID ARM



Mounting holes for closer body are spaced 3/4" (19mm) vertically x 9-1/16" (230mm) horizontally.

	· Size or Metal	Model Number			
	s (cm)	Sized C	Sized Closers		d Closers
Interior	Exterior	Non-Hold Open	Hold Open	Non-Hold Open	Hold Open
28"-32" (71-81)	_	_	_		
33"-36" (84-91)	28"-32" (71-81)	PR1603BC	PR1603BCH		
37"-42" (94-107)	33"-36" (84-91)	PR1604BC	PR1604BCH	PR1601	PR1601H
43"-48" (109-122)	37"-42" (94-107)	_	_		
_	43"-48" (109-122)	_	_		

#### Notes:

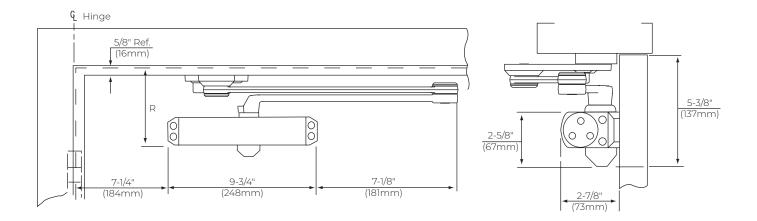
Minimum Top Rail of Doo	R r with 5/8" (16mm) frame stop
Without	With
Drop Plate	Drop Plate
4-1/2"	2-5/8"
(114)	(67)



# **CLOSERPLUS® ARM**

TRADEMARK HARDWARE

**NORTON** 



Mounting holes for closer body are spaced 3/4" (19mm) vertically x 9-1/16" (230mm) horizontally.

Door Size Wood or Metal		Model Number			
	s (cm)	Sized Closers		Multi-Size	d Closers
Interior	Exterior	Non-Hold Open	Hold Open	Non-Hold Open	Hold Open
28"-32" (71-81)	_	_	_		
33"-36" (84-91)	28"-32" (71-81)	CLP1603BC	CLP1603BCT		
37"-42" (94-107)	33"-36" (84-91)	CLP1604BC	CLP1604BCT	CLP1601	CLP1601T
43"-48" (109-122)	37"-42" (94-107)	_	_		
_	43"-48" (109-122)	_	_		

#### Notes:

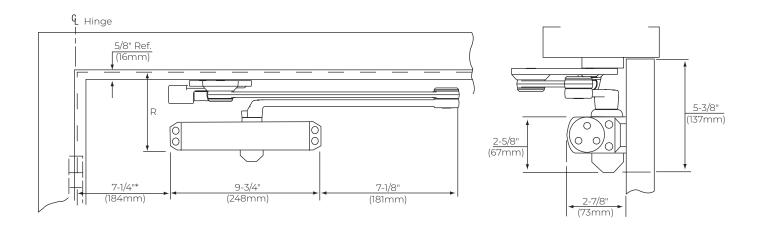
Minimum Top Rail of Doo	R or with 5/8" (16mm) frame stop
Without	With
Drop Plate	Drop Plate
4-1/2"	2-5/8"
(114)	(67)







# CLOSERPLUS SPRING™ ARM



Mounting holes for closer body are spaced 3/4" (19mm) vertically x 9-1/16" (230mm) horizontally.

Door Size Wood or Metal		Model Number			
	s (cm)	Sized Closers		Multi-Sized	l Closers
Interior	Exterior	Non-Hold Open	Hold Open	Non-Hold Open	Hold Open
28"-32" (71-81)	_	_	_		
33"-36" (84-91)	28"-32" (71-81)	CPS1603BC	CPS1603BCT		
37"-42" (94-107)	33"-36" (84-91)	CPS1604BC	CPS1604BCT	CPS1601	CPS1601T
43"-48" (109-122)	37"-42" (94-107)	_	_		
_	43"-48" (109-122)	_	_		

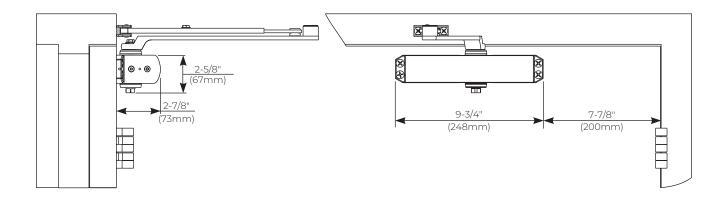
#### Notes:

R Minimum Top Rail of Door with 5/8" (16mm) frame stop			
Without	With		
Drop Plate	Drop Plate		
4-1/2"	2-5/8"		
(114)	(67)		





# **CUSHION STOP ARM**



Mounting holes for closer body are spaced 3/4" (19mm) vertically x 9-1/16" (230mm) horizontally.

Maximum Door Size Inches (cm)		Model Number			
		Sized Closers	Multi-Sized Closers		
Interior	Exterior	Non-Hold Open	Non-Hold Open		
32" (81)	_	_			
38" (97)	30" (76)	1603BC			
42" (107)	36" (91)	1604BC	1601		
48" (122)	42" (107)	_			
_	48" (122)	_			

#### Notes:

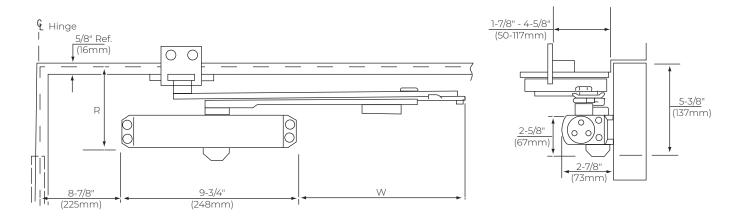
Minimum Ceiling Clearance Inches/mm				
Non-Hold Open				
1600BC/1601				
1-1/2" (38)				

# **1600**ALUMINUM STOREFRONT DOOR CLOSER





# PARALLEL UNITROL® ARM



Mounting holes for closer body are spaced 3/4" (19mm) vertically x 9-1/16" (230mm) horizontally.

Door Size Wood or Metal Inches (cm)		Model Number			
		Sized Closers		Multi-Sized Closers	
Interior	Exterior	Non-Hold Open	Hold Open	Non-Hold Open	Hold Open
28"-32" (71-81)	_	_	_		
33"-36" (84-91)	28"-32" (71-81)	UNI1603BC	UNI1603BCH		
37"-41" (94- 104)	33"-36" (84-91)	UNI1604BC	UNI1604BCH	UNI1601	UNI1601H
42"-48" (107-122)	37"-41" (94-104)	_	_		
_	42"-48" (107-122)	_	_		

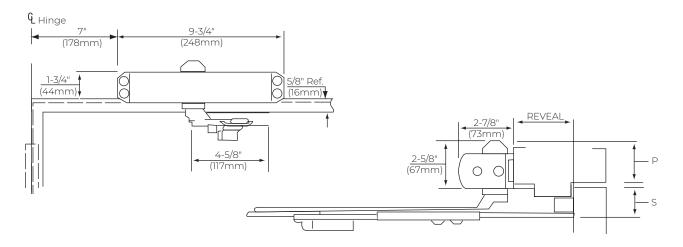
#### Notes:

Door Width	l Minimur	w	
	Without Drop Plate	With Drop Plate	Arm Extension
28"-32" (71- 81)			7" (178)
33"-41" (84- 104)	4-1/2" (114)	2-5/8" (67)	8-1/2" (216)
42"-48" (107- 122)			10" (254)





# **TOP JAMB UNITROL® ARM**



Mounting holes for closer body are spaced 3/4" (19mm) vertically x 9-1/16" (230mm) horizontally.

Door Size Wood or Metal Inches (cm)		Model Number			
		Sized Closers		Multi-Sized Closers	
Interior	Exterior	Non-Hold Open	Hold Open	Non-Hold Open	Hold Open
28"-34" (71-86)	_	_	_		
35"-42" (89-107)	28-34 (71-86)	UNI1603BC	UNIJ1603BCH		
43"-48" (109-122)	35-42 (89-107)	UNI1604BC	UNIJ1604BCH	UNIJ1601	UNIJ1601H
49"-54" (124-137)	43-48 (109-122)	_	_		
_	49-54 (124-137)	_	_		

#### Notes:

I Minimum Cei	o ling Clearance	S Minimum Top Rail Clearance		
Without Drop Plate	With Drop Plate	Without Drop Plate	With Drop Plate	
2-5/8"	1-3/4"	2-3/8"	3-1/8"	
(67)	(44)	(60)	(79)	