

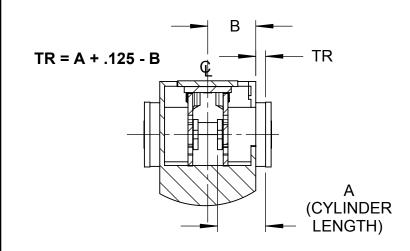
1830 SERIES LOCKS ARE OPERABLE BY ANY STANDARD 1 5/32" (29.3) DIA. MORTISE CYLINDER WITH SPECIAL "MS" CAM DIMENSIONED AS ABOVE. CYLINDERS WITH "MS" CAMS CAN BE READILY OBTAINED FROM MOST CYLINDER MANUFACTURERS.

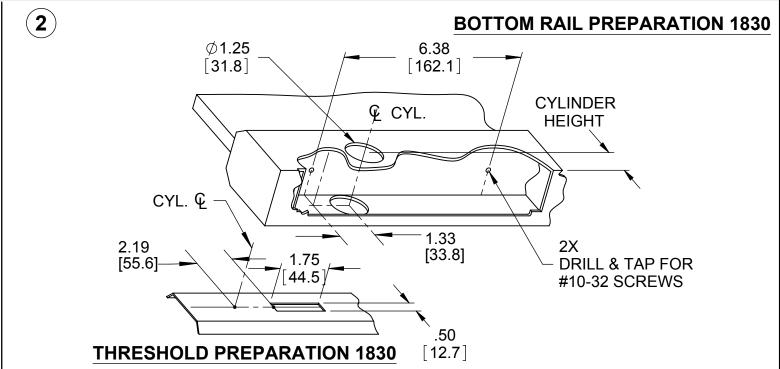


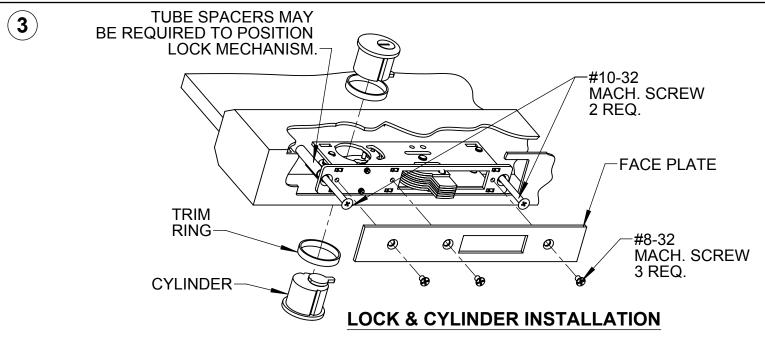
DASH NO.	HEIGHT	DIM "A"
-02	31/32" (24.6)	1.63" (41.4)
-03	1 1/8" (28.6)	1.78" (45.2)

CYLINDER TRIM RING

TRIM RING THICKNESS (TR) WILL VARY WITH SPECIFIC CYLINDER MAKE, NO. OF PINS, AND BOTTOM RAIL THICKNESS. TO DETERMINE TRIM RING THICKNESS. USE THE FOLLOWING FORMULA.







WHEN ORDERING, SPECIFY:

- 1. QUANTITY
- 2. SPECIFY CATALOG NO. 1830 PLUS DASH NO. FOR LOCK DEPTH AND CYLINDER HEIGHT ACCORDING TO HEIGHT.
- 3. IF CYLINDERS ARE REQUIRED, SPECIFY KEYING AND TRIM RING THICKNESS.
- 4. IF TUBE SPACERS ARE REQUIRED, SPECIFY NUMBER AND LENGTH.
- 5. DIMENSIONS IN PARENTHESIS ARE IN **MILLIMETERS**
- 6. ORDER 4006 STRIKE SEPARATELY IF REQUIRED.



ASSA ABLOY

Adams Rite Manufacturing Co. 260 Santa Fe Street, Pomona, CA 91767 Fax: 909-632-2369

1830 SERIES DEADLOCK

INSTALLATION INSTRUCTIONS

80-0180-71

Rev. C

ECN: 11397D

Date: 10/5/09

