



**TRADEMARK  
HARDWARE**

WORLD OF QUALITY HARDWARE

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### **Changing From Fail-Safe to Fail-Secure & Vice-Versa:**

- 1) Remove faceplate, subcover (2), & cover (1)
- 2) Remove latch (7), blocking arm (6), blocking arm return spring (16), & retainer plate (15)

### **Changing From Fail-Secure to Fail-Safe:**

- 1) With bolt facing you remove solenoid (3), plunger (4), & shuttle return spring (5).
- 2) Place shuttle return spring (5) on left-hand side of shuttle (17). Place solenoid and plunger facing the side opposite of shuttle return spring into groove on the shuttle. (See page three for diagram)
- 3) Place retainer plate on top of solenoid and place latch, blocking arm & blocking arm return spring in original position.

**Note: Fail-safe must be continuous duty only.**

### **Changing from Fail-safe to Fail-secure:**

- 1) With bolt facing you remove solenoid (3), plunger (4) & shuttle return spring (5).
- 2) Place shuttle return spring (5) on right hand side of shuttle (17). Place solenoid and plunger facing the side opposite of shuttle return spring into groove on shuttle. (See page three for diagram)
- 3) Place retainer plate on top of solenoid and place latch, blocking arm & blocking arm return spring in original position.

Faceplate, subcover & cover can now be added to close strike.

