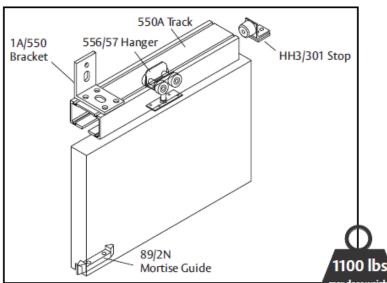


Pemko H1100A-SW Sliding Door Hardware

door opening solutions

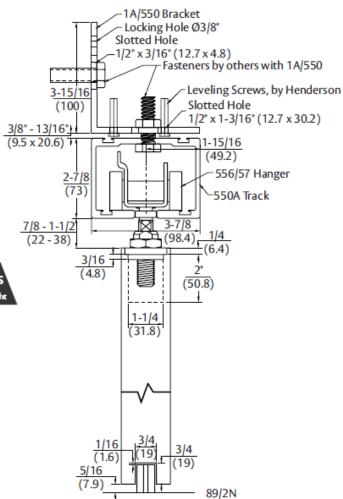
Door Leaf Capacity - Up to 1100 lbs.



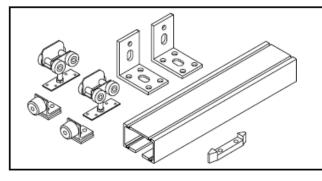


| 550A Track | |
|----------------------|---------------|
| 1A/550 556/57 Hanger | |
| Bracket HH3/301 Sto | ор |
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| 89/2N | |
| Mortise Guide | 100 lbs |
| ma | x door weight |

| Sic | le V | Vall | Mc | nunt | |
|-----|------|------|----|------|--|



| Part Number | Material | Track Length | Door Width |
|--------------|----------|--------------|------------|
| H1100A-SW/6 | Aluminum | 72" | 36" |
| H1100A-SW/8 | Aluminum | 96" | 48" |
| H1100A-SW/10 | Aluminum | 120* | 60" |
| H1100A-SW/12 | Aluminum | 144" | 72" |
| H1100A-SW/16 | Aluminum | 197* | 98" |



H1100A-SW Kits Include:

- 1 ea 550A Mill Finished Aluminum Track
- 1A/550 Aluminum Alloy Side Wall Track Bracket (One at each end and no more than three feet in between.) Fasteners not included.
- 2 ea 556/57 Painted Black Steel Body Zinc Coated Steel Wheels and Pendant Bolt Hangers
- HH3/301 Galvanized Steel In-Track Stop
- 89/2N Gray Nylon Mortise Guide







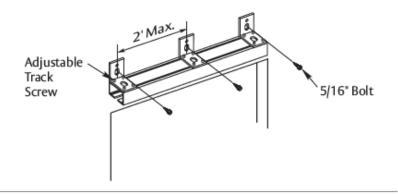




1. Secure track.

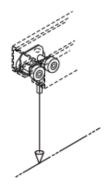
Secure track at each end. Inward brackets should be 2' (61m) from each end and centered on track.

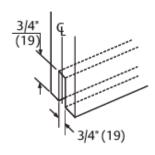
Ensure track is plumb and level by adjusting (4) adjustable track screws provided with 1A/550 bracket.



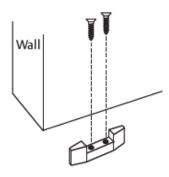
2. Mortise door for door guide.

Attach a plumb line to hanger. Place hanger inside track. Using plumb line, mark the centerline of door guide.



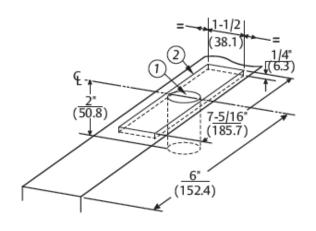


3. Fit door guide to floor.



4. Prepare top of door for hanger hardware.

- Drill 15/16" (33.3) dia. x 2" (50.8) deep hole 6" (152.4) from door edge to centerline of hole and centered in thickness of door.
- 2 Route door for 1/4" (6.4) thick, 75/16" (185.7) long, and 11/2" (38.1) wide plate centered on centerline of hole and thickness of door.





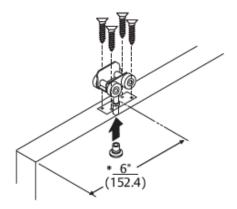








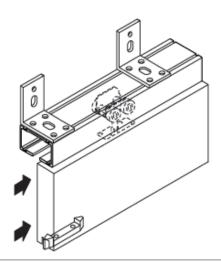
5. Attach hangers to doors.



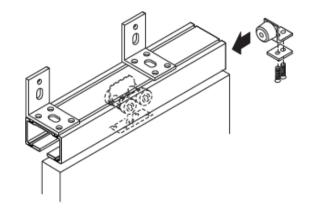
*From door edge to centerline of hanger bolt and plate.

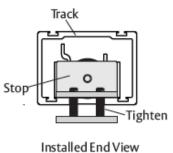
6. Hang door.

Slowly guide complete door unit into track using installed floor guide.



7. Position and secure clip stops.

















IMPORTANT:

Visually check all bolts and screws; tighten if necessary. If access door is installed, check operation. Check operation of doors for ease.

- Door catches floor guide: Check that the track is level. Ensure that the track and floor guide are parallel to within +/- 1/8" (3).
- · Door scrubs: Check that the door is level on hangers.
- Door moves while in operation: Check hangers are installed correctly.







