



**TRADEMARK  
HARDWARE**

WORLD OF QUALITY HARDWARE

## **Installation Instructions for VLFS10-SP Security Vision Kit with Speaker Port and Baffle**

1. Read and follow installation requirements of the door manufacturers.
2. Cut the hole in the door to correspond to the order size of the vision frame. Assure that the opening is plumb and square.
3. Prepare the cutout if required, per the door manufacturer's installation instructions.
4. Carefully inspect the glass edges. Superficial chips smaller than 5/32" (4mm) are acceptable; however, deeper chips (with V profile) are not acceptable and should not be installed.
5. Using the vision frame mounting holes as a template, drill holes in the door for the through bolts.
6. Install caulking, tape or compound to both sides of the frame.
7. Insert the bolt side of the frame (the side without the baffles, as shown on the left, above) in the cutout, aligning frame to the bottom of the cutout.
8. Install glass in screw side of frame (the side with the baffles, as shown on the right, above), seating firmly against the edge of the glass rail. Secure with glazing tape, caulking or compound.
9. Insert bolts provided in the countersunk holes in the side without baffles.
10. Insert the screw side of the frame (the side with the baffles, with glass installed) in the cutout.
11. Carefully align the two sides of the frame. Insert 2 of the screws provided in the countersunk holes in the side with baffles. Screw into the bolts, enough to hold frame sides in alignment; then, insert the other screws partially.
12. Tighten the screws alternately in a criss-cross pattern to avoid putting more pressure on one side than the other. Do not tighten to the point of deflecting the frame.

