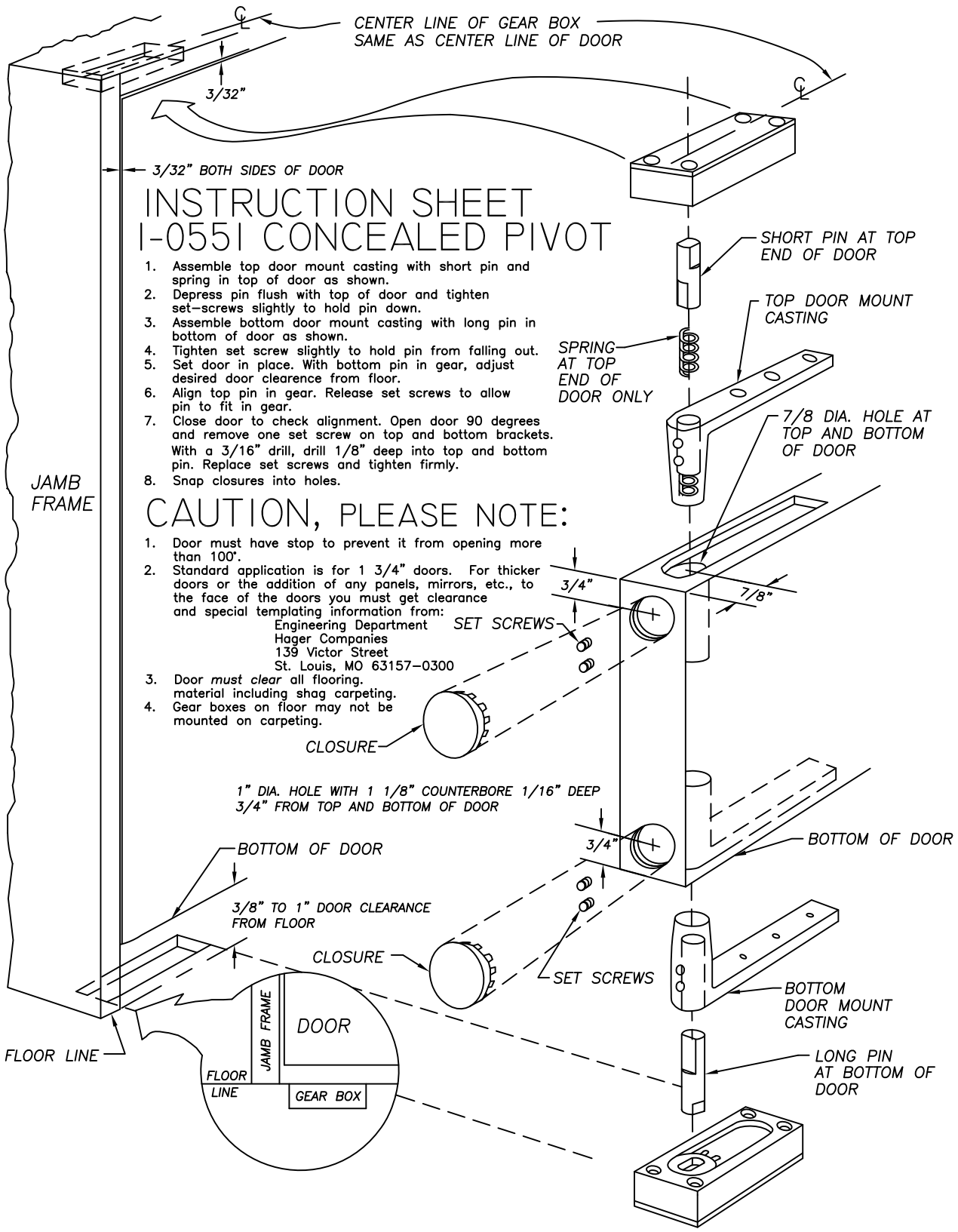
INSTRUCTION SHEET
I-0551 CONCEALED PIVOT

1. Assemble top door mount casting with short pin and spring in top of door as shown.
2. Depress pin flush with top of door and tighten set–screws slightly to hold pin down.
3. Assemble bottom door mount casting with long pin in bottom of door as shown.
4. Tighten set screw slightly to hold pin from falling out.
5. Set door in place. With bottom pin in gear, adjust desired door clearence from floor.
6. Align top pin in gear. Release set screws to allow pin to fit in gear.
7. Close door to check alignment. Open door 90 degrees and remove one set screw on top and bottom brackets. With a 3/16" drill, drill 1/8" deep into top and bottom pin. Replace set screws and tighten firmly.
8. Snap closures into holes.

CAUTION, PLEASE NOTE:

1. Door must have stop to prevent it from opening more than 100°.
2. Standard application is for 1 3/4" doors. For thicker doors or the addition of any panels, mirrors, etc., to the face of the doors you must get clearance and special templating information from:
   Engineering Department
   Hager Companies
   139 Victor Street
   St. Louis, MO 63157–0300
3. Door *must clear* all flooring. material including shag carpeting.
4. Gear boxes on floor may not be mounted on carpeting.



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