

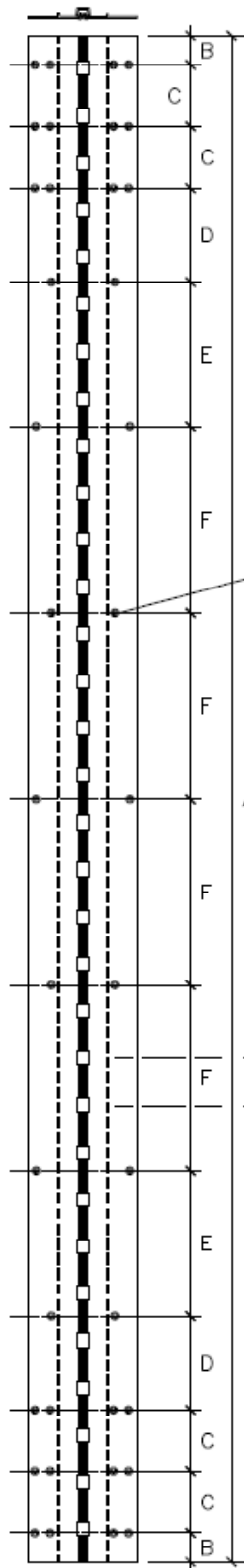


**Trademark
HARDWARE**

148 Horton Drive, Suite B
Monsey, NY 10952

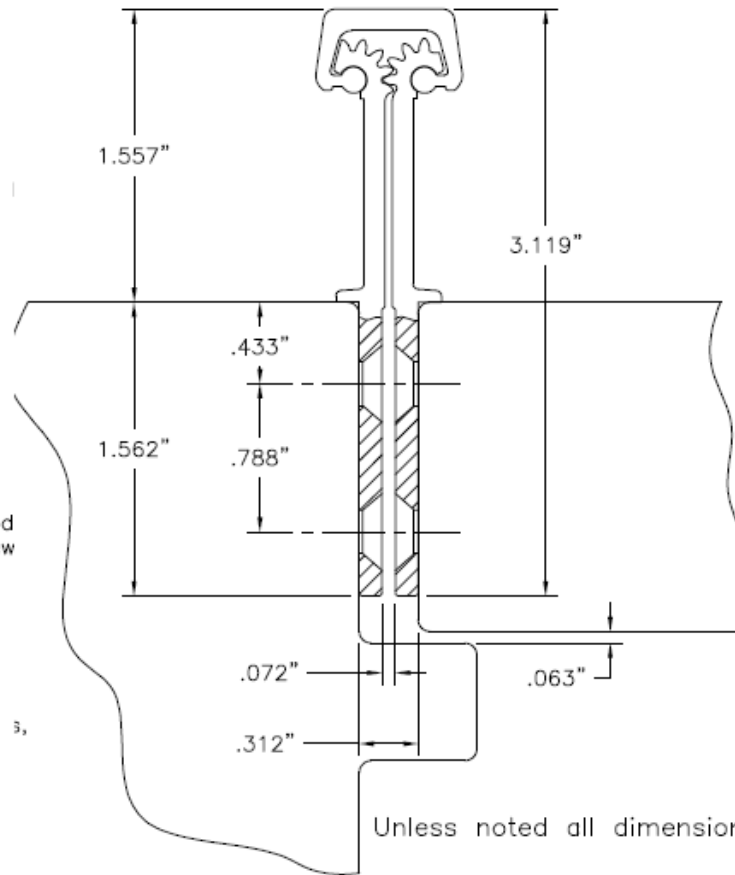
Phone: 845-388-1300
Fax: 845-367-4657

www.TMHardware.com
sales@tmhardware.com



#12 x 82" F.H.
countersunk wood
or machine screw
(38 places).

32 bearings
spaced equally
@ 2.563"
center to center.

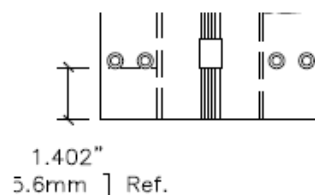


Unless noted all dimensions $\pm .020"$
 $\pm .5mm$

Vertical Hole Spacing

Non cumulative tolerances on
hole to hole spacing.

	Metric (mm)	Decimal (in.)
A	2108.0 $\pm .000$	82.992 $\pm .000$
B	40.0 $\pm .25$	1.575 $\pm .010$
C	85.0 $\pm .20$	3.346 $\pm .008$
D	130.0 $\pm .20$	5.118 $\pm .008$
E	200.0 $\pm .20$	7.874 $\pm .008$
F	257.0 $\pm .20$	10.118 $\pm .008$



End Of Hinge To First
Bearing, Both Ends.



HAGER COMPANIES

HIGHWAY 78 WEST
P.O. BOX 3368
OXFORD, ALABAMA 36203

780-235 83" HD

DATE 8-16-02 REV. DR. KBJ SCALE None

FILENAME z:\roton\template\standard\780-235.dwg

DRAWING NO. 780235083HD