

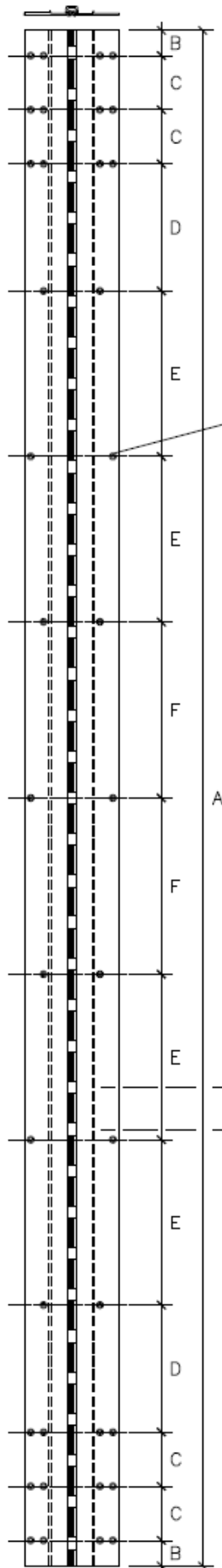


**Trademark
HARDWARE**

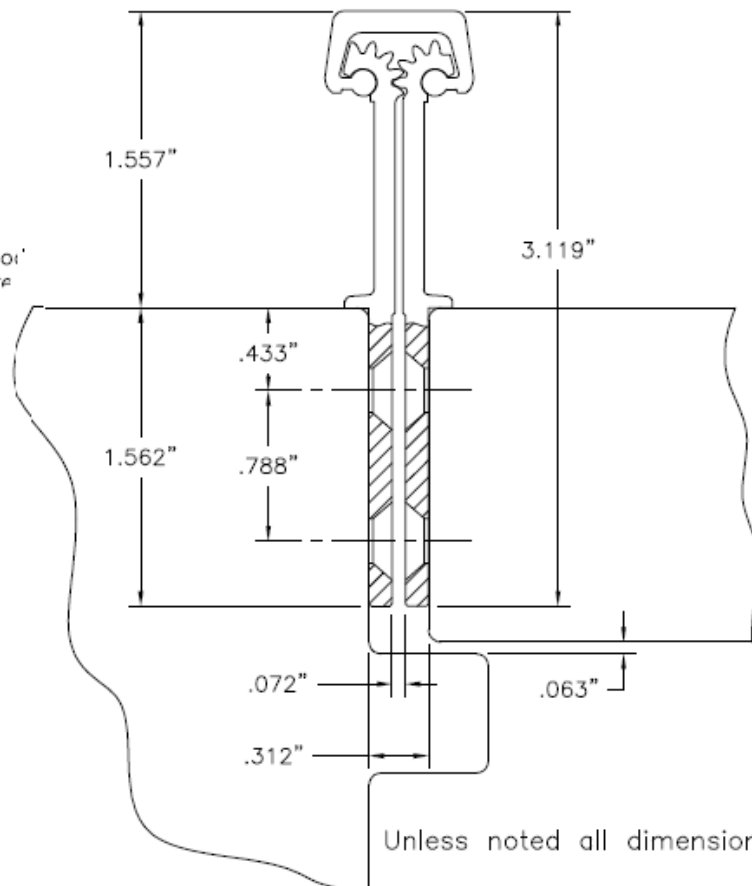
148 Horton Drive, Suite B
Mansey, NY 10952

Phone: 845-388-1300
Fax: 845-367-4657

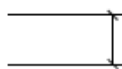
www.TMHardware.com
sales@tmhardware.com



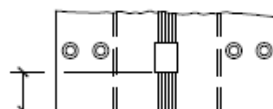
#12 x 82" F.H.
countersunk wood
or machine screw
(38 places).



Unless noted all dimensions $\frac{\pm.020"}{\pm.5mm}$



37 bearings
spaced equally
@ 2.563"
center to center.



1.020"
[25.9mm] Ref.

End of hinge to first
bearing, both ends.

Vertical Hole Spacing

Non cumulative tolerances on
hole to hole spacing.

	Metric (mm)	Decimal (in.)
A	2414.0 $\pm.008$	95.039 $\pm.008$
B	40.0 $\pm.25$	1.575 $\pm.010$
C	85.0 $\pm.20$	3.346 $\pm.008$
D	200.0 $\pm.20$	7.874 $\pm.008$
E	260.0 $\pm.20$	10.236 $\pm.008$
G	277.0 $\pm.20$	10.906 $\pm.008$



HAGER COMPANIES

HIGHWAY 78 WEST
P.O. BOX 3368
OXFORD, ALABAMA 36203

780-235 95" HD

DATE 8-16-02 REV. DR. KBJ SCALE None

FILENAME z:\roton\template\standard\780-235.dwg

DRAWING NO. 780235095HD